



**Workshop on**  
***Improving Fuel Efficiency of City Bus Services***  
***through **ESMAP** Approach in Select NURM Cities***  
***Date 17.11.2019***

By – Rakesh Agrawal  
Dy. Director (Transport) -PCRA

# In This Workshop

- **Problem** – Fuel Efficiency is **Not at Optimum Level** in Many City Bus Service
- **Solution** – Fuel Efficiency Improvement Through **Targeted Bus Maintenance** and **Targeted Driver Training** (Methodology - ESMAAP Approach)
- **Demonstration** – **Fuel Saving at Depots** Who Volunteered for this Program

# PCRA OFFICES

## INDIA States and Union Territories



## National HQ – New Delhi

### Northern Region – New Delhi

- Chandigarh
- Jaipur
- Lucknow
- Dehradun

### Eastern Region – Kolkata

- Guwahati
- Bhubaneswar
- Patna
- Ranchi

### Western Region - Mumbai

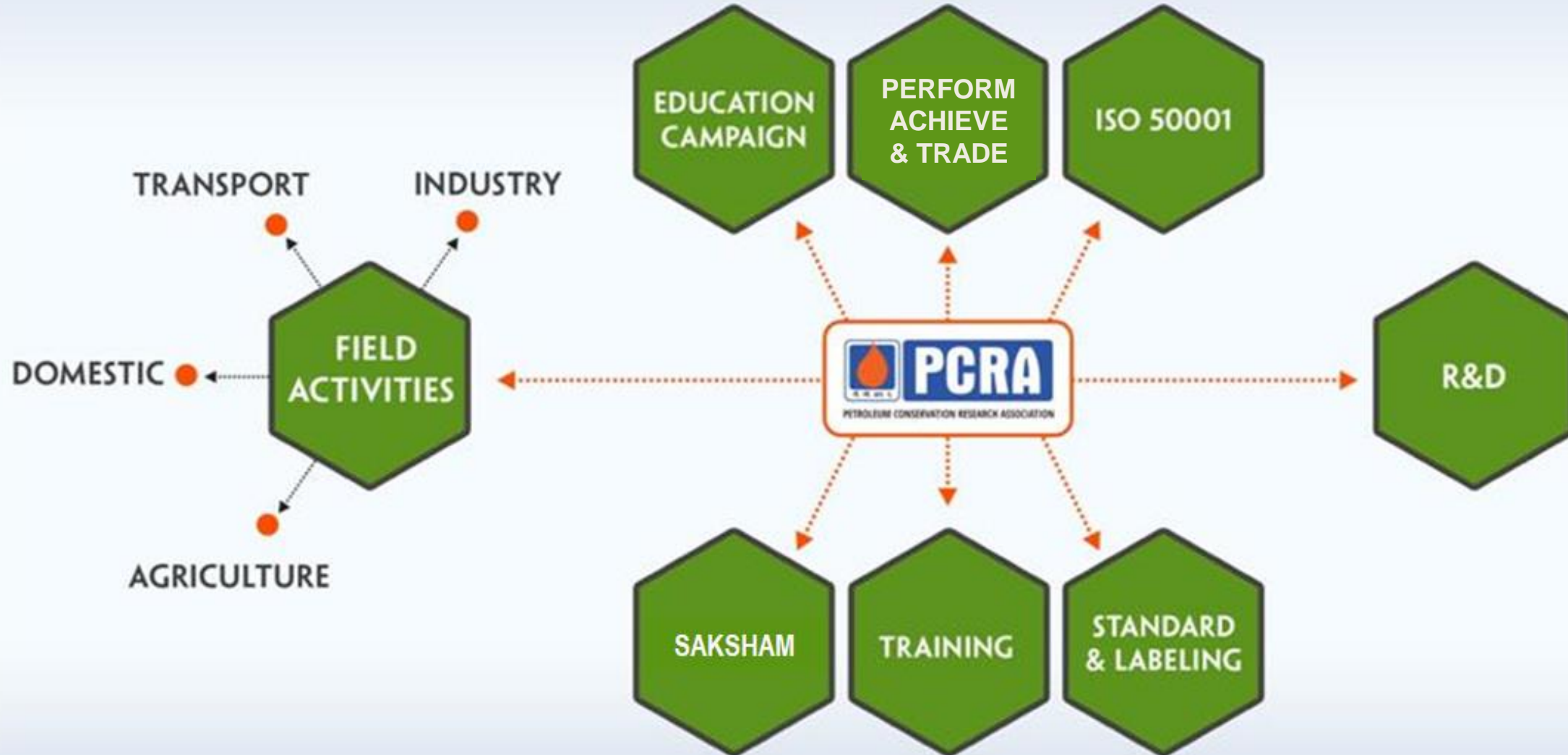
- Rajkot
- Ahmedabad
- Pune
- Nagpur
- Raipur
- Bhopal

### Southern Region – Chennai

- Bangalore
- Vishakhapatnam
- Kochi
- Coimbatore
- Hyderabad

# PCRA ACTIVITIES

MAIN FOCUS ON DEMAND SIDE MANAGEMENT(DSM)



# PCRA – Major Policy Initiatives

Fuel Economy Norms for Passenger Cars

Fuel Economy Norms for Light Medium and Heavy Commercial Vehicles

Standard and Labelling Program for Agriculture Tractors

Standard and Labelling Program for Tyres

Mandatory Fuel Efficient Driver Training for the Heavy Duty Vehicle Driving License



# About ESCBS Project

Global Environment Facility Funded- **Efficient & Sustainable City Bus Service (ESCBS) Project**- initiative of Ministry of Housing and Urban Affairs (MoHUA) with support of World Bank.

Component-Improving Fuel Economy of City Bus Services Using ESMAP Approach

65 Cities under  
NURM Project

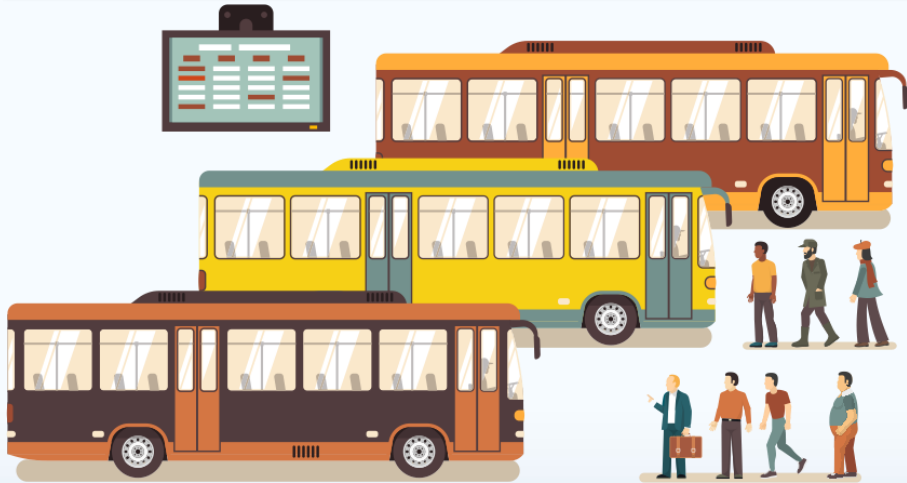
50% Cities  
covered  
under ESCBS  
project

34 depots  
Volunteered  
for Fuel  
Efficiency  
Program

# Brief About PCRA Program

Number of Round – 2

Number of Depots – 15/18



Number of Buses – 2883



Number of Drivers – 5753





## List of Bus Depots-Volunteered for Program

1. Rajghat-1 Depot, New Delhi
2. Vasant Vihar Depot, New Delhi
3. Rohini - II Depot, New Delhi
4. Gazipur Depot, New Delhi
5. Orange Street Depot, Nagpur
6. Market Yard Depot, Pune
7. Katraj Depot, Pune
8. Pune Station Depot, Pune
9. Rajiv Circle (BRTS) Depot, Indore
10. Khajrana Depot, Indore
11. Chandola Depot, Ahmedabad
12. Kolhapur Depot, Kolhapur
13. Amanaka Depot, Raipur
14. Pandari Depot, Raipur
15. Noonmati Depot, Guwahati
16. Kasba Depot, Kolkata
17. Tollygunj Depot, Kolkata
18. Sums Hospital Depot, Bhubaneswar

Zone-1

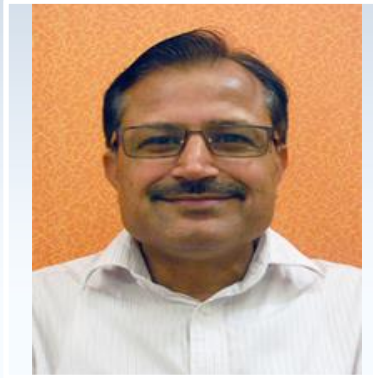
Zone-3



# Program Objective

- **To Encourage** city bus fleet operators initiate and adopt fuel efficiency program based on the ESMAP Approach
- **To Share**
  - the experience regarding effectiveness of the ESMAP Approach
  - the potential or actual improvements that could be made to the ESMAP Approach.

# PCRA Team



**HoD Transport**  
**Mr. Rajiv Khanna**

**3 Officers**



**Team Lead-  
North**



**Team Lead-  
West**



**Team Lead-  
East**

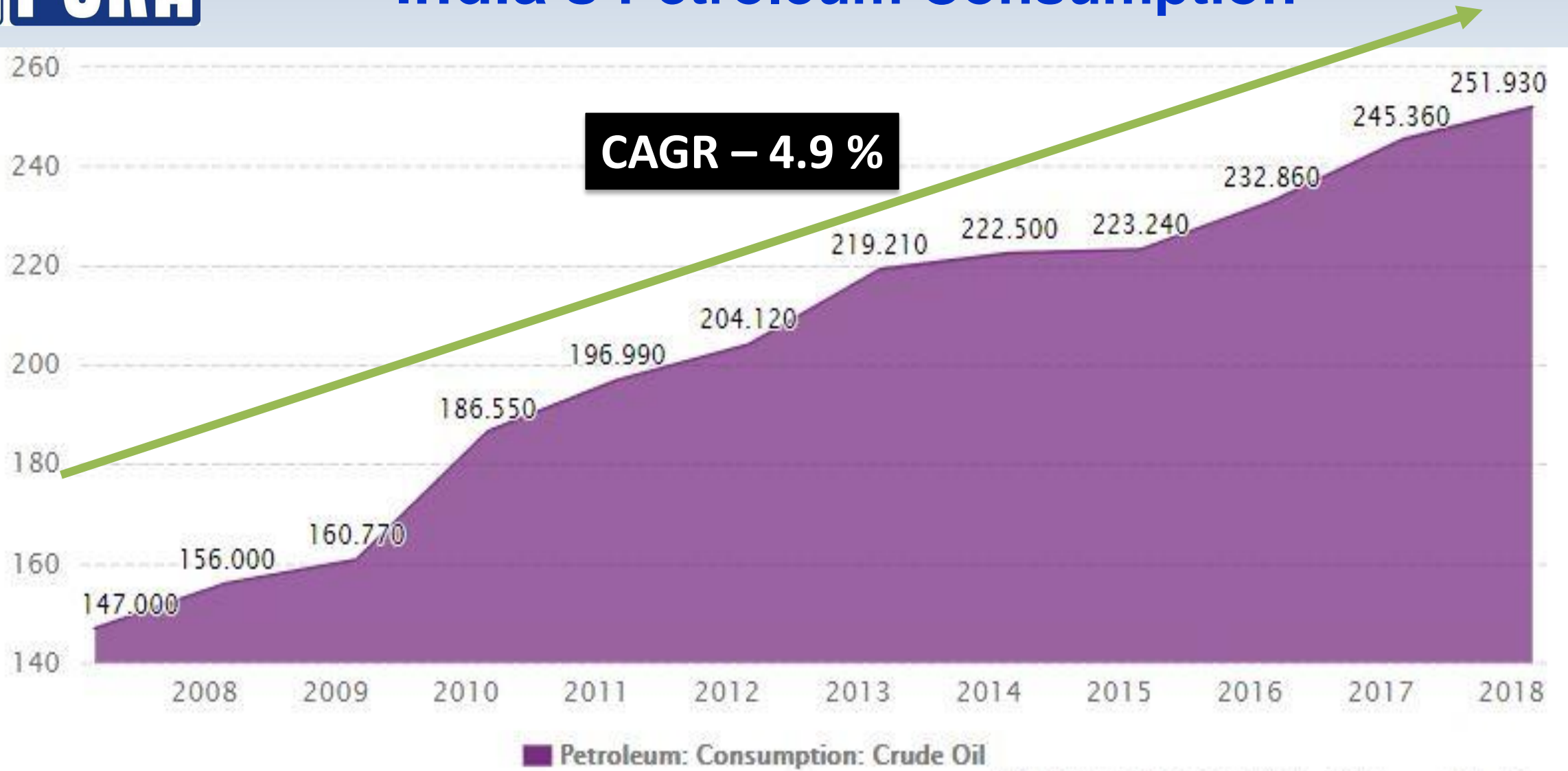
**1 Officer**  
**2 Bus Maintenance Engineer**  
**2 Driver Trainer**

**4 Officer**  
**7 Bus Maintenance Engineer**  
**7 Driver Trainer**

**3 Officer**  
**3 Bus Maintenance Engineer**  
**4 Driver Trainer**

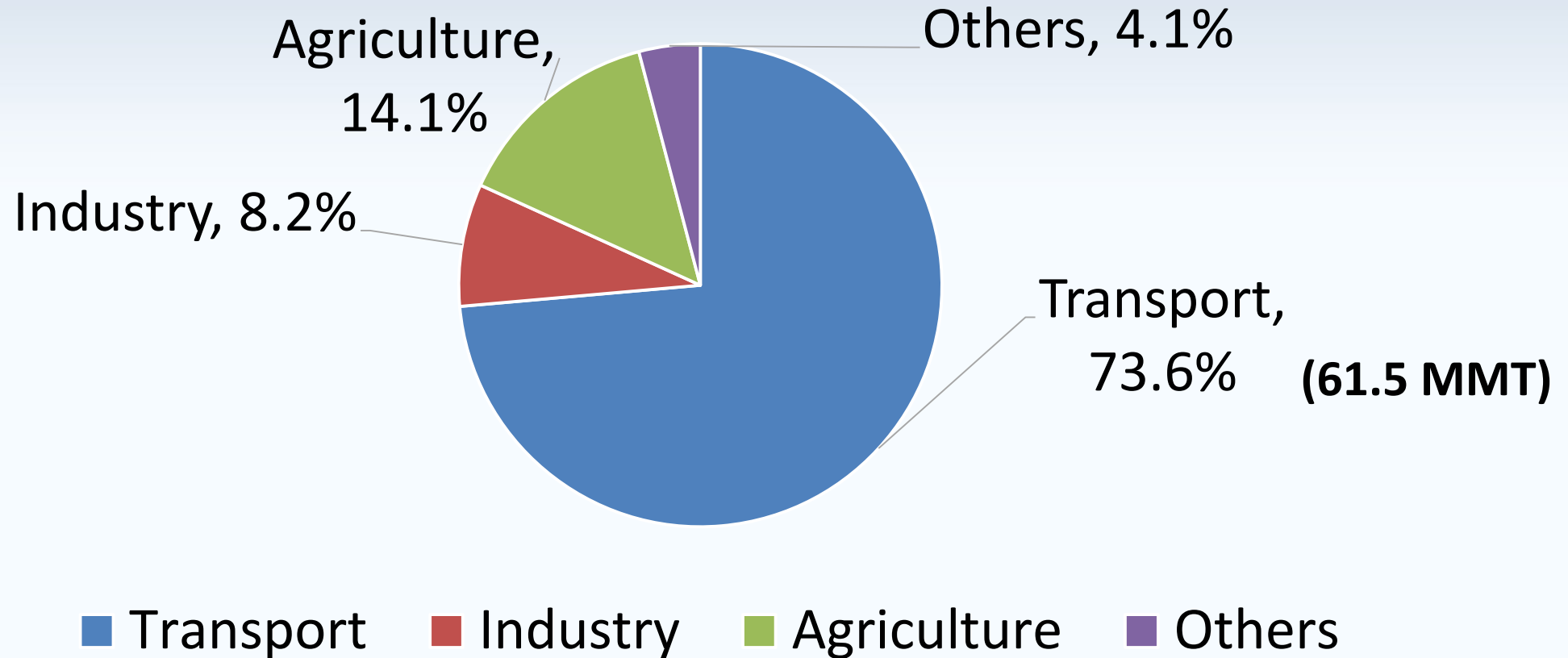
# Why Fuel Efficiency ?

# India's Petroleum Consumption



SOURCE: WWW.CEICDATA.COM | Ministry of Petroleum and Natural Gas

## Diesel Consumption – End Use Sector Wise



**Total Diesel Consumption (2018-19)- 83.5 MMT**





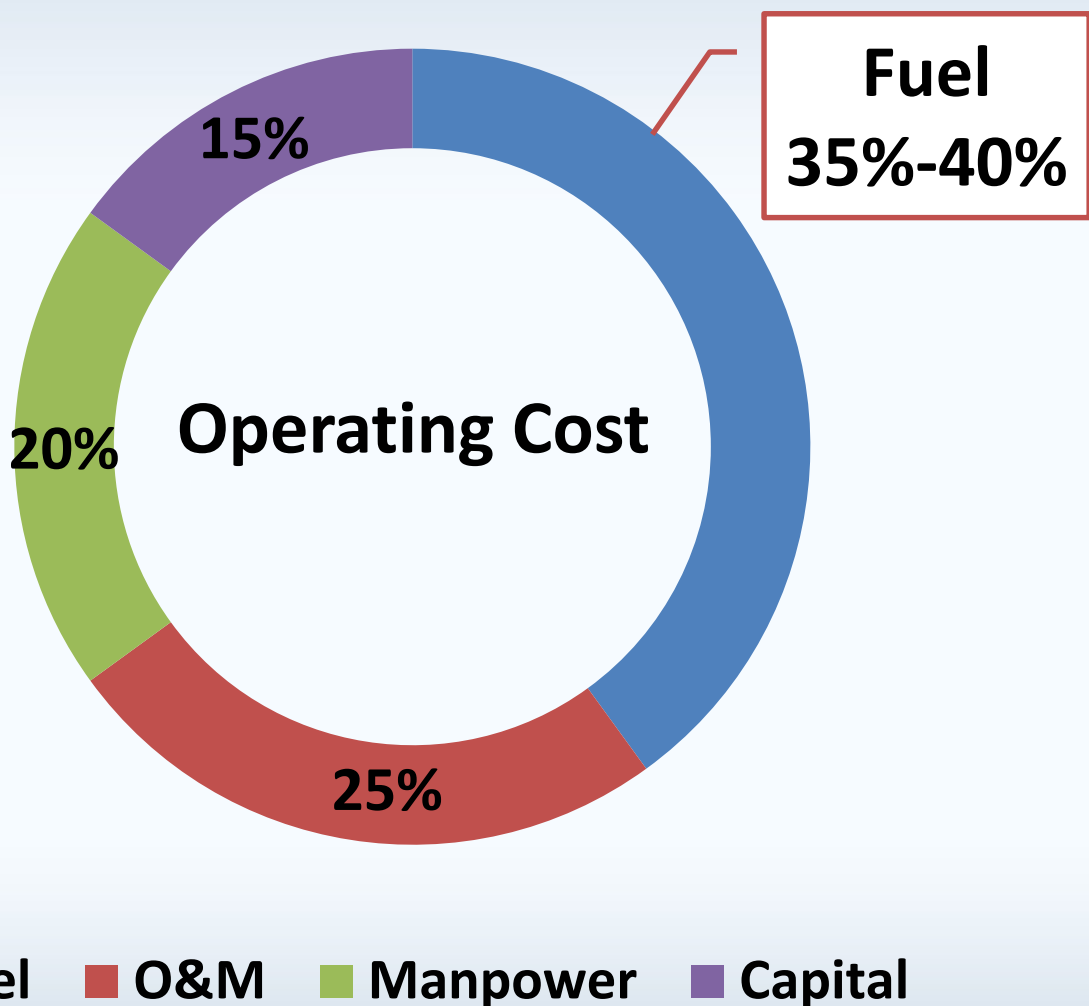
# Typical Cost of Fuel for a Depot with 100 Bus

- Number of Bus = 100
- Depot's Total km Run = 350 Days x 200 km x 100 Bus = 70 lac km per year
- Depot's Fuel Consumption = 70 lac km/3.5 kmpl = 20 lac liter
- Depot's Operating Cost/km = 50 INR
- Fuel Cost/Liter = 65 INR





# Typical Operating Cost of City Bus Service



## Operating cost breakup ?

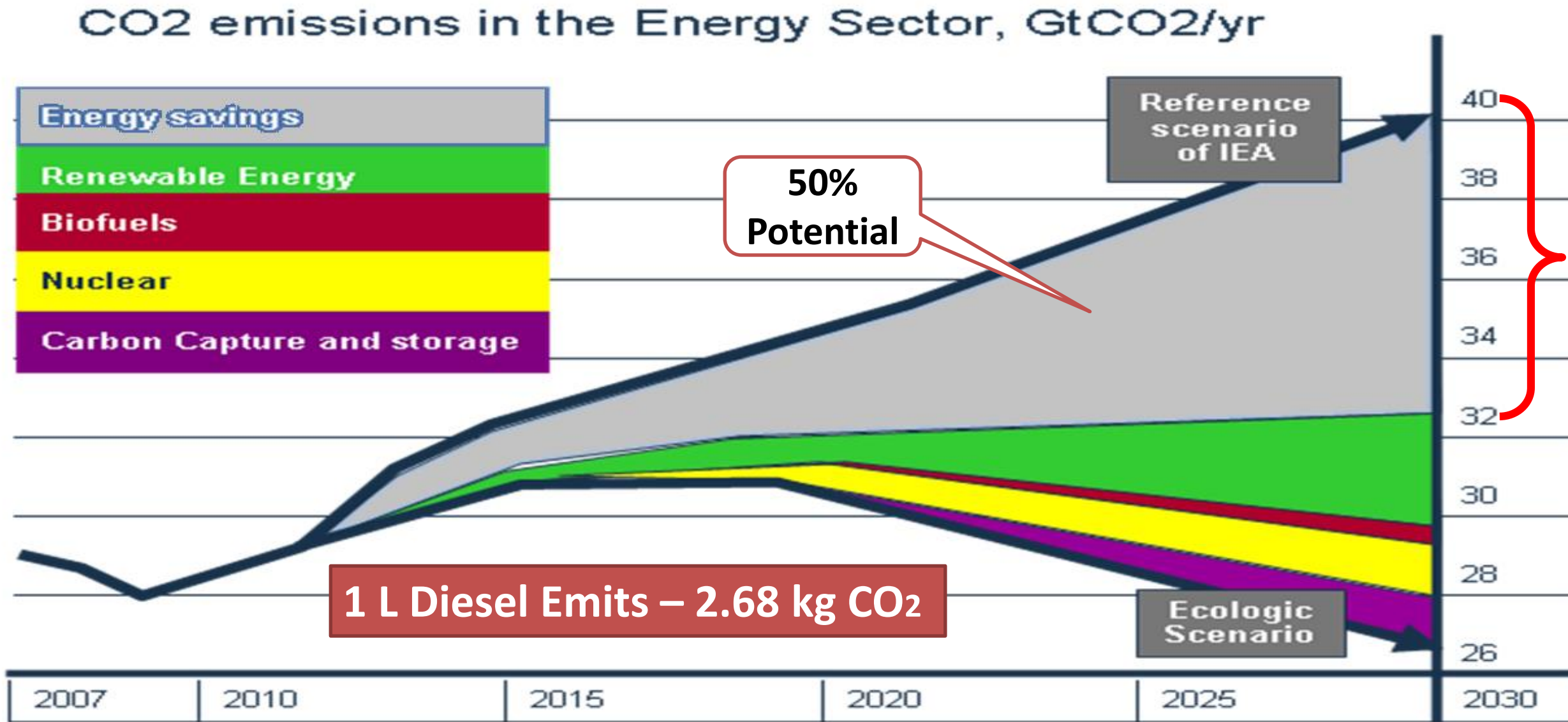
### Fuel –

- Single Largest Cost Item
- Price Volatility Significantly Affect Budget

Therefore Fuel Efficiency is Very Important in City Bus Service



# Potential of Energy Conservation in CO<sub>2</sub> Emission Reduction



Source International Energy Agency - 2009



# Major Benefits of Fuel Saving-City Bus Service

## Long Term Sustainability

- Reduced Fuel Consumption
- Reduced Operating Cost

## Improved Air Quality

- Reduced Level of Air Pollutant (e.g. PM<sub>x</sub>, NO<sub>x</sub>)
- Reduced Green House Gas (GHG) Emissions

## Short Term Benefit

- Cost Saving

# Global Experience- ESMAP Approach

**2000- 2003**

## **Edmonton, Canada**

- 1,000 buses
- Fuel-saving training program for all drivers
  - *Fuel economy improved 5.5%*

**2001- 2002**

## **Jakarta, Indonesia**

- Improved inspection program for engines, exhaust
  - *Fuel economy improved 5%*
- Trained drivers on fuel-saving operating practices
  - *Fuel economy improved an added 10%*

**2011**

## **Hyderabad, India**

- Targeted maintenance of 10% low-performing buses
  - *Fuel economy improvement of 4-5%*
- Targeted training of 5% low-performing drivers
  - *Fuel economy improvement of 6-8%*



# **ESMAP Approach for Improving Fuel Efficiency in City Bus Services**

# Factors Affecting Fuel Consumption

## Route Characteristics

- Speed, Number of Stops, Traffic Condition
- Passenger Load, Terrain (Plane or Hilly) etc.

## Bus Characteristics

- Engine HP, Bus Size, Transmission Type
- Use of Air-conditioning, Age of Fleet etc.

## Bus Maintenance

- Facility, Spare Availability, Quality and Periodicity, Preventive Maintenance

## Driving Skill

- Lack of Institutional Training (Focus-unlearning of inefficient driving habits)

# Why Bus Targeting ?

# Bus Targeting

Identical  
Bus

Same  
Route

**BUS 1**

**BUS STOP**

**Route-1**

**BUS STOP**

**4.0  
kmpl**

**BUS 2**

**BUS STOP**

**Route-1**

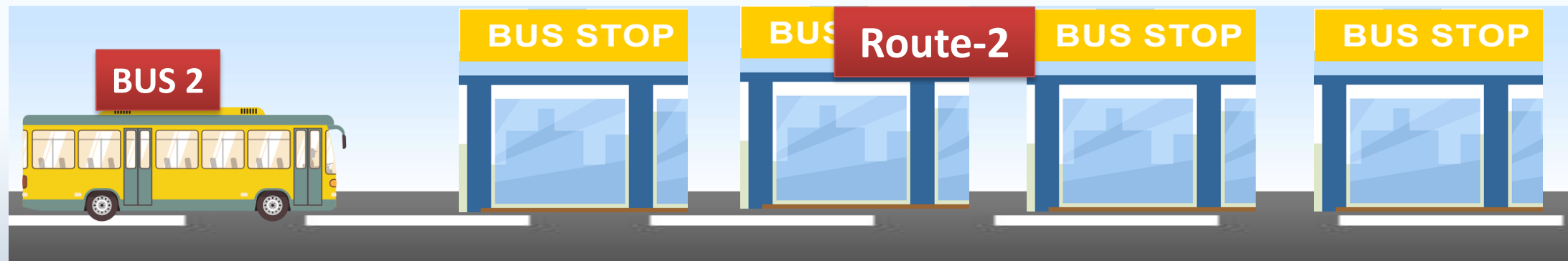
**BUS STOP**

**3.7  
kmpl**

# Bus Targeting



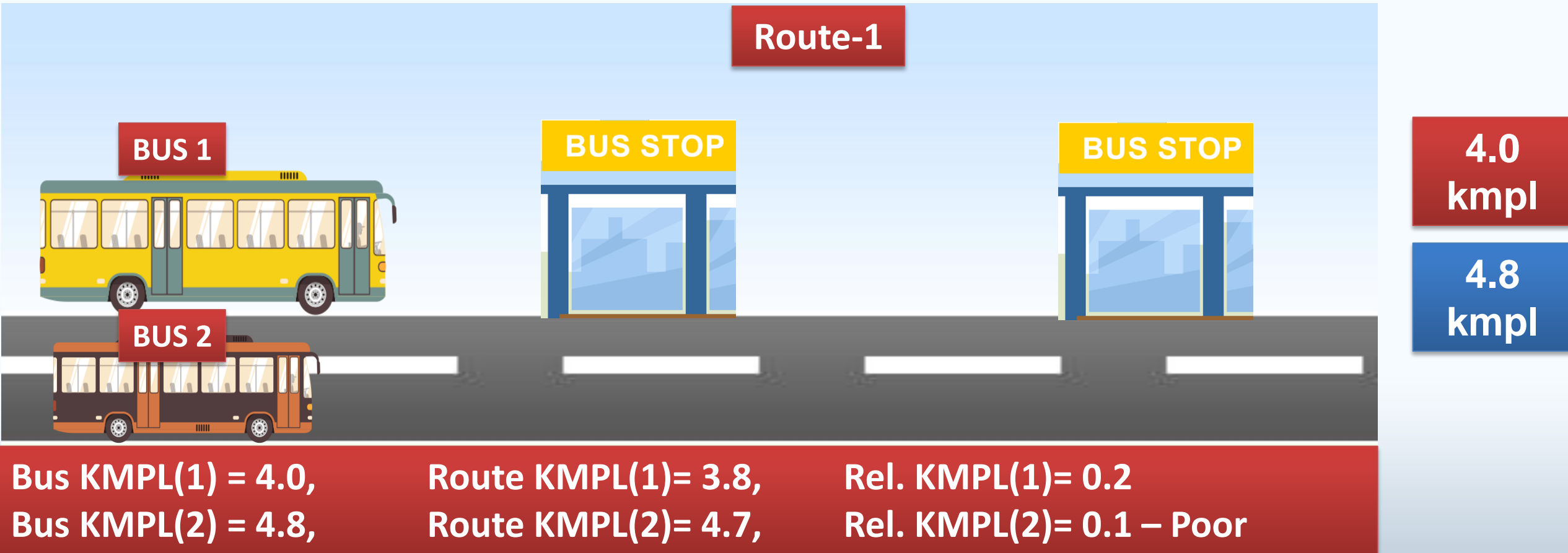
Total Buses = 10, Route KMPL= 4.2, Relative KMPL= -0.2 - Poor



Total Buses = 10, Route KMPL= 3.4, Relative KMPL= 0.1



# Bus Targeting



# Bus Targeting

Bus	Route	Bus Type	KM	Liters	(Step 1) Average kmpl	(Step 2) Route/ Bus Type Average (kmpl)	(Step 3) Relative Fuel Economy (kmpl)	Rank (1= Lowest)
101	12	1	4,435	1,341	3.31	3.45	-0.14	3
102	12	1	4,689	1,256	3.73	3.45	0.28	9
103	12	1	4,325	1,299	3.33	3.45	-0.12	4
<b>Average</b>	<b>12</b>	<b>1</b>	<b>13,449</b>	<b>3,896</b>	<b>3.45</b>			
104	12	2	4,897	1,404	3.49	3.22	0.26	8
105	12	2	4,478	1,501	2.98	3.22	-0.24	2
106	12	2	4,690	1,459	3.21	3.22	-0.01	5
<b>Average</b>	<b>12</b>	<b>2</b>	<b>14,065</b>	<b>4,364</b>	<b>3.22</b>			
107	14	1	4,890	1,267	3.86	3.62	0.24	7
108	14	1	4,550	1,356	3.36	3.62	-0.27	1
109	14	1	4,724	1,289	3.66	3.62	0.04	6
<b>Average</b>	<b>14</b>	<b>1</b>	<b>14,164</b>	<b>3,912</b>	<b>3.62</b>			

# Why Driver Targeting ?

# Driver Targeting

Same Route

Identical  
Buses

Different  
Drivers

Driver 1



BUS STOP



BUS STOP



Driver 2

4.5  
kmpl

4.2  
kmpl

# Driver Targeting

Identical Buses

Different Driver

Different Route

Driver 1



BUS STOP

Route-1

BUS STOP

4.0  
kmpl

Total Driver = 10,

Route KMPL= 4.2,

Relative KMPL= -0.2 - Poor

Driver 2



BUS STOP

BUS STOP

Route-2

BUS STOP

BUS STOP

3.5  
kmpl

Total Driver = 10,

Route KMPL= 3.4,

Relative KMPL= 0.1



# Driver Targeting

Same Route

Different Bus  
Types

Different  
Drivers

Driver 1

Driver 2

BUS STOP

BUS STOP

4.0  
kmpl

4.8  
kmpl

Driver KMPL(1) = 4.0,  
Driver KMPL(2) = 4.8,

Route KMPL(1)= 3.8,  
Route KMPL(2)= 4.7,

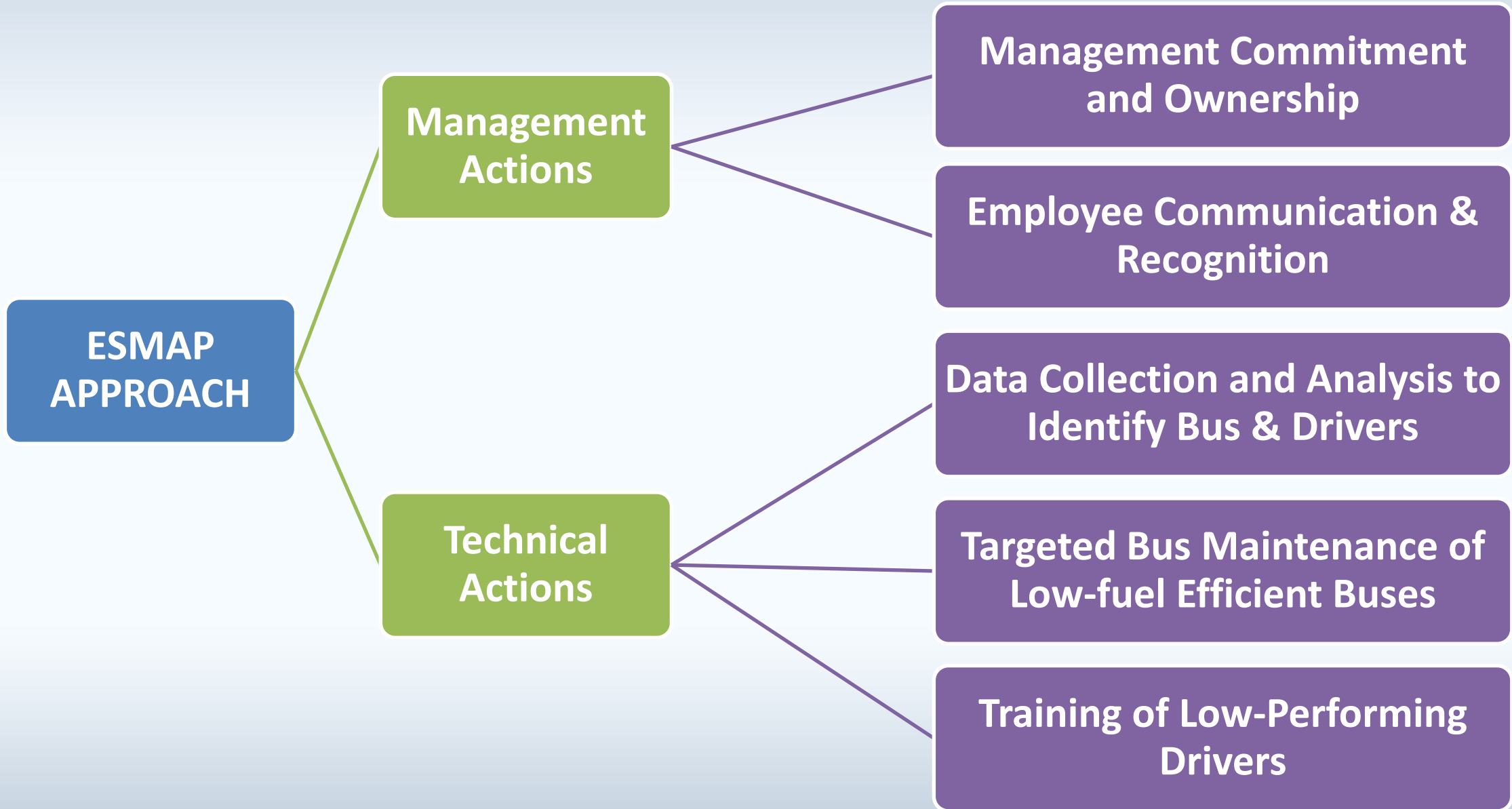
Rel. KMPL(1)= 0.2  
Rel. KMPL(2)= 0.1 – Poor

# Driver Targeting

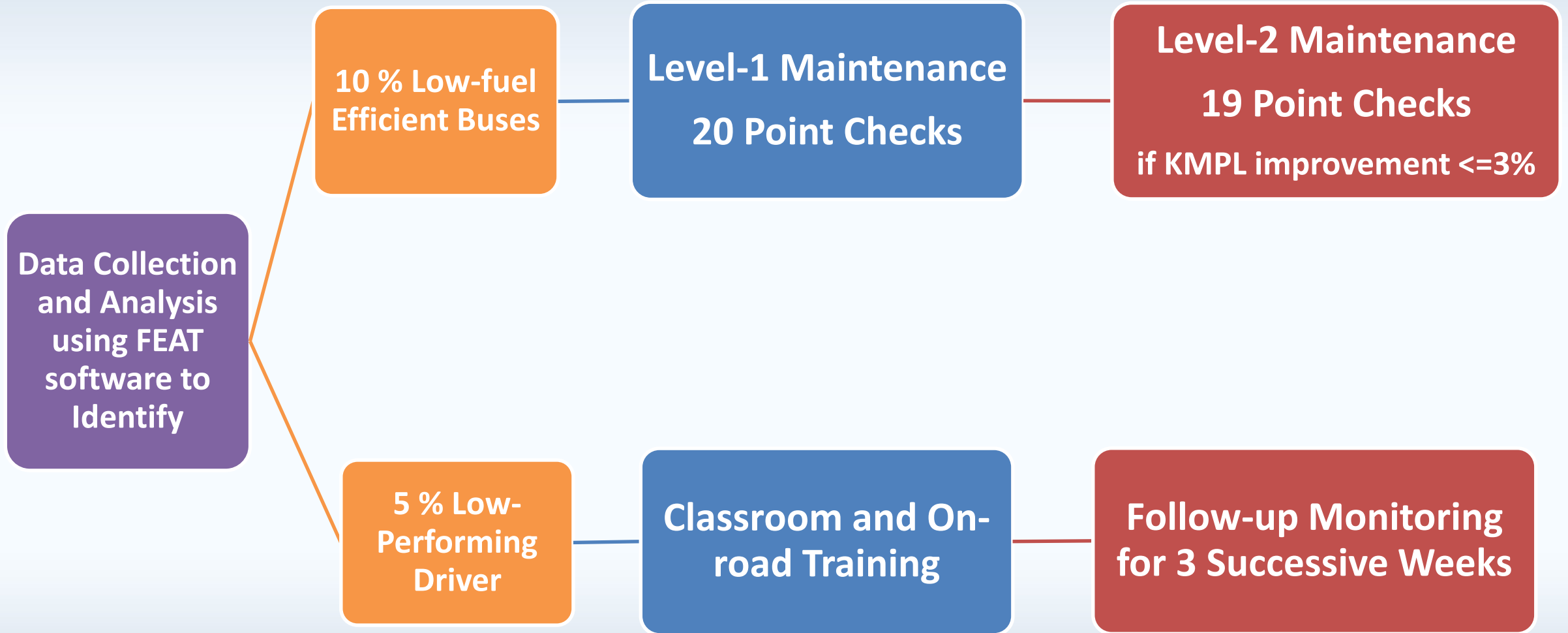
Driver	Route	Bus Type	KM	Liters	(Step 1) Average kmpl	(Step 2) Route/ Bus Type Average (kmpl)	(Step 3) Relative Fuel Economy (kmpl)	Rank (1= Lowest)
512	12	1	4,456	1,234	3.61	3.45	0.16	6
514	12	1	4,678	1,256	3.72	3.45	0.27	8
583	12	1	4,315	1,406	3.07	3.45	-0.38	1
<b>Average</b>	<b>12</b>	<b>1</b>	<b>13,449</b>	<b>3,896</b>	<b>3.45</b>			
511	12	2	4,987	1,432	3.48	3.22	0.26	7
521	12	2	4,489	1,489	3.01	3.22	-0.21	3
586	12	2	4,589	1,443	3.18	3.22	-0.04	4
<b>Average</b>	<b>12</b>	<b>2</b>	<b>14,065</b>	<b>4,364</b>	<b>3.22</b>			
506	14	1	4,980	1,276	3.90	3.62	0.28	9
567	14	1	4,540	1,245	3.65	3.62	0.03	5
569	14	1	4,644	1,391	3.34	3.62	-0.28	2
<b>Average</b>	<b>14</b>	<b>1</b>	<b>14,164</b>	<b>3,912</b>	<b>3.62</b>			

# **ESMAP Approach Implementation**

# ESMAP Approach- Action Points



# Technical Actions



# ESMAP Approach – Workflow

## Total 4 Rounds of Activity





# Pre-Engagement Task



# Pre-Engagement Task



# “Train the Trainer” Approach

Depot Executive	Number of Executives Trained
Nodal Officer in Each Depot	18
Data Operator cum Analyst	20
Bus Maintenance Manager	23
Bus Driver Trainer	19
<b>TOTAL</b>	<b>80</b>

# Data Collection- Formats

## Bus Inventory

Bus Code	Bus Type	Bus Registration Number	Manufacturer	Manufacturing Year	Seats	AC / NonAC	Floor Type	Horse Power	Transmission Type	Lifetime Bus KM
101	3	KA5F-0101	LEYLAND	2013	48	NON AC	SEMI	130	MANUAL	485266

## Driver Inventory

Driver Code	Driver Name
512	Ravi Kumar Sahu

# Data Collection- Formats

Route Inventory			
Route Code	One Way Length KM	One Way Std Trip Time Min	Buses Operated
12	17.80	70	6



# Data Collection- Formats

Fuel Consumption							
Input Date	Route Code	Bus Code	Driver1 Code	Driver2 Code	Driver3 Code	Daily Operated KM	Fuel Added Liters
1-Jul-19	12	101	512	514		207.2	45

- Daily one entry for each bus - In depot with 100 buses**
- **Typically 3000 data points are to be carefully analyzed**

# Data Validation

Type of Error	Solution
1. Missing or incorrect entry during manual recording in paper	1. Raised awareness among executives at all level
2. Error while transcribing in electronic format	2. Training provided to data entry operator  3. Verified and corrected erroneous data





# Data Analysis Using FEAT Tool

main switchboard

Month Fuel Efficiency Analysis

T-Nagar, Chennai

READ ME

The analysis requires the folder C:\BusFuelData be created. It imports data from the following Excel file which must be located in C:\BusFuelData

**FuelConsumption.xlsx**      Daily data on fuel consumption by bus and d

The following Information is required:

- 1- Listing of Routes
- 2- Route Grouping if Necessary
- 3- Route Splitting if Necessary
- 4- Bus Inventory

This information can be changed using the buttons below.

The tool analyzes the data from these files and exports an excel file of the analysis to C:\BusFuelData. The user must provide a name for the Excel output file.

**Instructions**

1. Enter a file name for the Excel output file.
2. Select one of the options. Click on Conduct Analysis
3. Click on Conduct Analysis

Enter a file name for the Excel output file

Conduct Analysis

Routes, Grouping or Splitting

Bus Inventory

Status of Data

Vehicle Inventor	No Duplicate Records	View
Routes	No Duplicate Records	View
Route Grouping	No Duplicate Records	View
Route Splitting	No Data	View

Simple MS Access based Program

42



# Data Analysis Using FEAT Tool

Fuel Efficiency Analysis Tool - FEAT

rambir

FILE

## Month Fuel

The analysis requires the following Excel

FuelConsumption.xls)

The following Informa

- 1- Listing of Routes
- 2- Route Grouping if N
- 3- Route Splitting if Ne
- 4- Bus Inventory

This information can be

The tool analyzes the C:\BusFuelData. The u

### Instructions

1. Enter a file
2. Select one of the files
3. Click on Convert

Enter a file name for the

## Routes, Grouping Splitting

## routes

## IMPORT ROUTES

## Grouping Routes

## Splitting Off Routes

To insert a new record, click on the last row (New) and enter the data in the white spaces

ID	Route Number	One Way Length	Trip Time Minutes	Buses Operated	Import Date	
	127	100	60	7	11/13/2019 10:30:31 AM	Delete Record
	165A	118.5	80	4	11/13/2019 10:30:31 AM	Delete Record
	181A	128	80	15	11/13/2019 10:30:31 AM	Delete Record
	19	106.4	80	6	11/13/2019 10:30:31 AM	Delete Record
	879	123	80	24	11/13/2019 10:30:31 AM	Delete Record
▶	889	137	80	4	11/13/2019 10:30:31 AM	Delete Record
	954	112.6	80	19	11/13/2019 10:30:31 AM	Delete Record
	957	114.4	80	33	11/13/2019 10:30:31 AM	Delete Record
	975	116	80	3	11/13/2019 10:30:31 AM	Delete Record
	990EXT	108	120	21	11/13/2019 10:30:31 AM	Delete Record
	OMS (+)	125	120	20	11/13/2019 10:30:31 AM	Delete Record
*					11/13/2019 10:30:33 AM	Delete Record

# Data Analysis Using FEAT Tool

inventory

## Bus inventory

IMPORT DATA

To Insert a new record, click on the last row (New) and enter the data in the white spaces

ID	BusNumber	category	BusInventoryNumber	Manufacturer	Year	Seats	ACorNonAC	SemiLowFloororLowFloor	HorsePower	TransType	LifetimeEngineKM	Life
1396	7103	2	7103	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	581
1397	7704	2	7704	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	531
1398	7728	2	7728	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	521
1399	7729	2	7729	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	512
1400	7816	2	7816	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	564
1401	7820	2	7820	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	556
1402	7825	2	7825	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	541
1403	7850	2	7850	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	521
1404	7851	2	7851	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	563
1405	7852	2	7852	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	520
1406	7853	2	7853	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	612
1407	7854	2	7854	TATA	2010	35+01	AC	LOW FLOOR	230	Automatic	7,50,000.0	589
1335	7859	1	7859	TATA	2010	35+01	NON AC	LOW FLOOR	230	Automatic	7,50,000.0	590
1336	7862	1	7862	TATA	2010	35+01	NON AC	LOW FLOOR	230	Automatic	7,50,000.0	600

# Result after Analysis from FEAT

## Route Average

Route Number	Bus Type	Bus HP	Route KM	Route Fuel Added	Route Avg. KMPL
12	1	110	20500	5380	3.81
	2	140	27300	9039	3.02
14	1	110	23800	7100	3.35



# Result after Analysis from FEAT

## Bus Ranking – Lowest Performing Buses on the Basis of Relative Economy

Bus Number	Bus Type	Bus KMPL	Route Avg. KMPL	Relative KMPL	Bus Rank
101	1	3.45	3.81	-0.36	1
102	1	3.31	3.45	-0.14	2
103	2	2.93	3.02	-0.09	3
104	1	3.86	3.81	0.05	4
105	2	3.15	3.02	0.13	5
106	1	3.73	3.45	0.28	6

# Result after Analysis from FEAT

## Driver Ranking – Lowest Performing Driver on the Basis of Relative Economy

Driver Code	Bus Type	Driver KMPL	Route Avg. KMPL	Relative KMPL	Driver Rank
512	1	3.43	3.79	-0.36	1
514	1	3.29	3.43	-0.14	2
513	2	2.91	3.00	-0.09	3
516	1	3.84	3.79	0.05	4
580	2	3.13	3.00	0.13	5
509	1	3.71	3.43	0.28	6

**Air Filter**

**Wheels**

**Tyre Pressure**

**Driveshaft and  
Differential**

**Lubrication**

**Engine**

**Air  
Conditioner**

**Clutch and  
Brakes**





# Bus Maintenance Level I Checklist

Sr. No.	Level 1 checks	Sr. No.	Level 1 checks
1.	Tyre inflation as per Inflation chart	11.	Condition of Clutch pedal linkages
2.	Free Rolling of Wheels	12.	Condition of Accelerator linkages & Lubrication
3.	Wheel Bearing condition & Lubrication		
4.	Brake Pedal Free play	13.	Accelerator Return spring condition
5.	Gap between Brake Liner and Drum/Disc	14.	Air cleaner condition (Choke indicator)
6.	Caliper boot & Wear Adjuster cap	15.	Exhaust pipes/ muffler blockage
7.	Brake Retraction after pedal release	16.	Fault codes displayed from On-board diagnostics
8.	Lubrication of Driveshaft joints & Bearings	17.	Visible Smoke level on snap acceleration
9.	Lubrication of Differential	18.	A/C Compressor belt tension
10.	Tightness of Driveline & Gearbox mounting bolts	19.	Refrigerant pressure
		20.	Compressor working condition

# Bus Maintenance – Level-I Checks



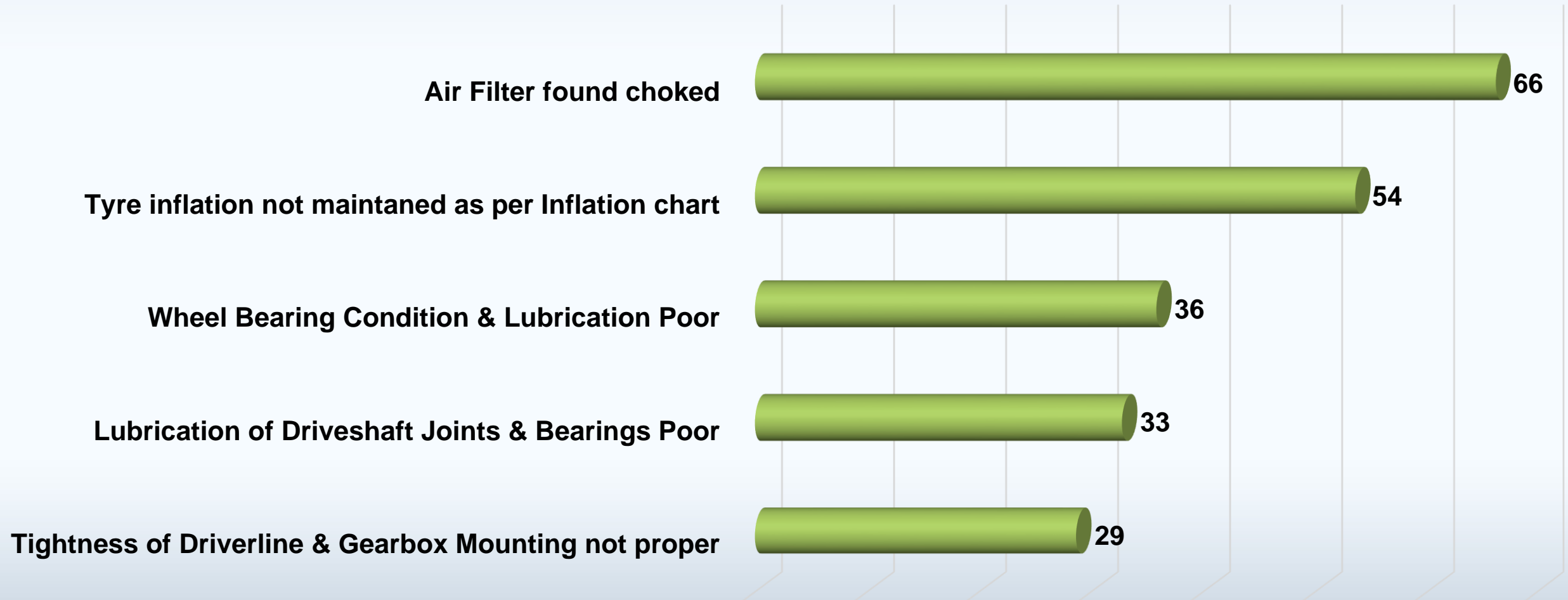


# Bus Maintenance – Level-I Checks



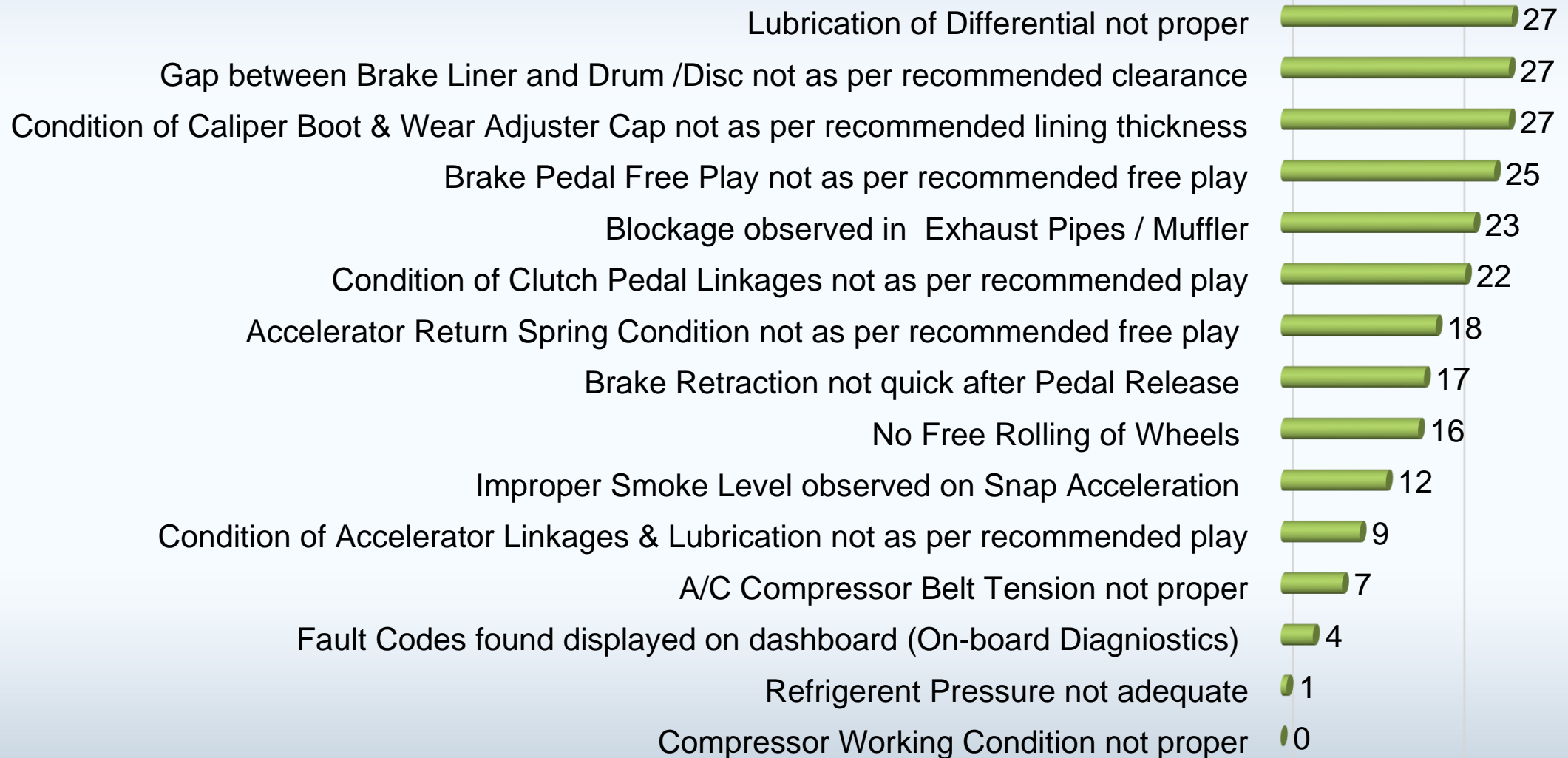
# Level-I Observations

**% of Buses Having Defects (Bus Checked – 293/2883 )**



# Level-I Observations

## % of Buses Having Defects (Bus Checked – 293/2883)



**Clutch**

**Wheels**

**Leakages**

**Fuel Injection  
System**

**Engine Oil**

**Turbocharger**

**Engine  
Cylinder**

**Exhaust  
System**

**Overheating**

# Bus Maintenance Level II Checklist

Sr. No.	Level-II Checks	Sr. No.	Level-II Checks
1.	Wheel Alignment	11.	Fuel Injection Pump Working Condition
2.	Tyre Camber	12.	Condition of Injectors (Spray / Pressure Test)
3.	Wheel Bearing Play		
4.	Condition of Clutch Facing	13.	Condition of Turbo Charger
5.	Condition of Pressure Plate & Flywheel Facing	14.	Tightness of Cylinder Head Bolts/ Nuts & Cylinder Head Condition
6.	Condition of Release Bearing & Linkages	15.	Engine oil consumption / Engine Blow- by condition
7.	Leakage of Fuel from Fuel Tank / Fuel Lines	16.	Cylinders Compression Values (for High Oil Consumptions)
8.	Leakage of Gas (with smoke Detector)	17.	Engine Overheating / Coolant Loss (Flush if Required)
9.	Tightness of Tanks Mounting & Pipes Clamps		
10.	Fuel Injection Pump Timing & Max Fuel Stop Setting	18.	Condition of Muffler & Catalytic Converter
		19.	Exhaust Brake Butterfly Operation





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# Bus Maintenance – Level-II Checks



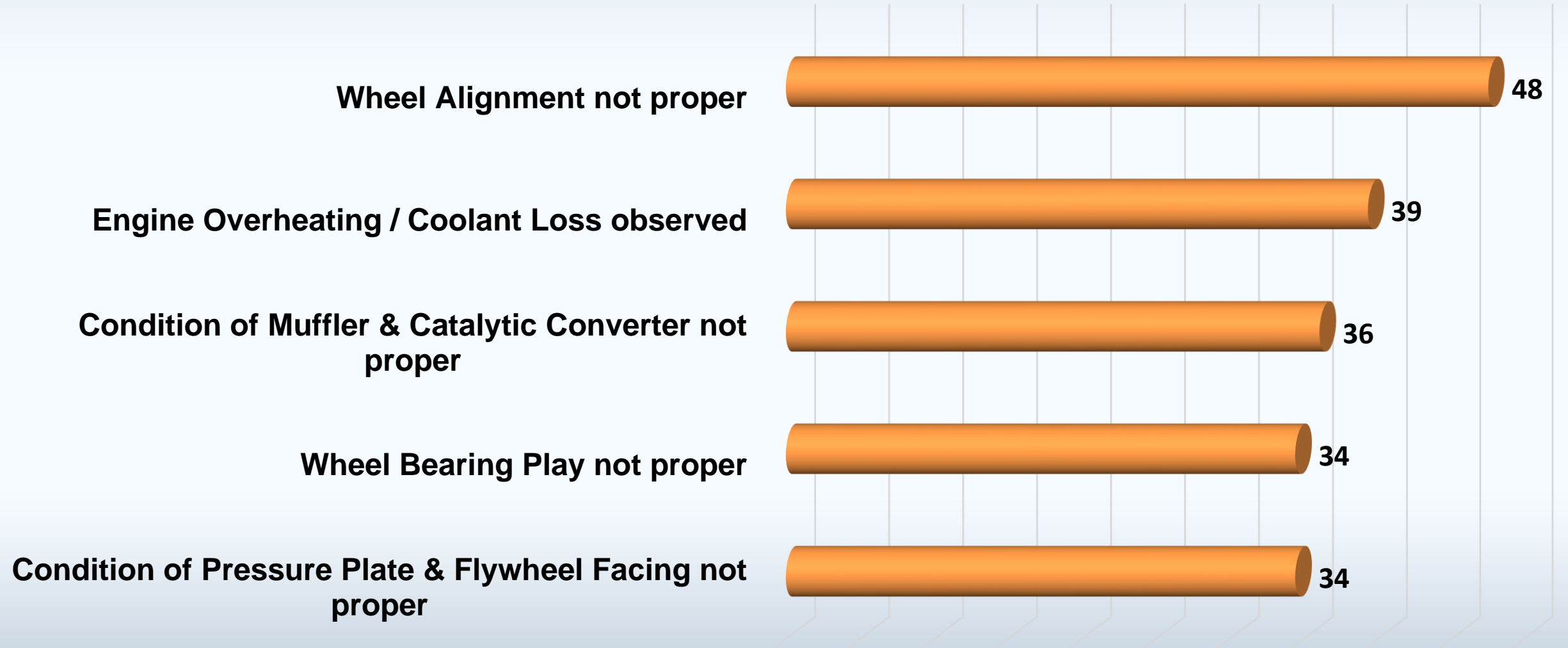


# Bus Maintenance – Level-II Checks



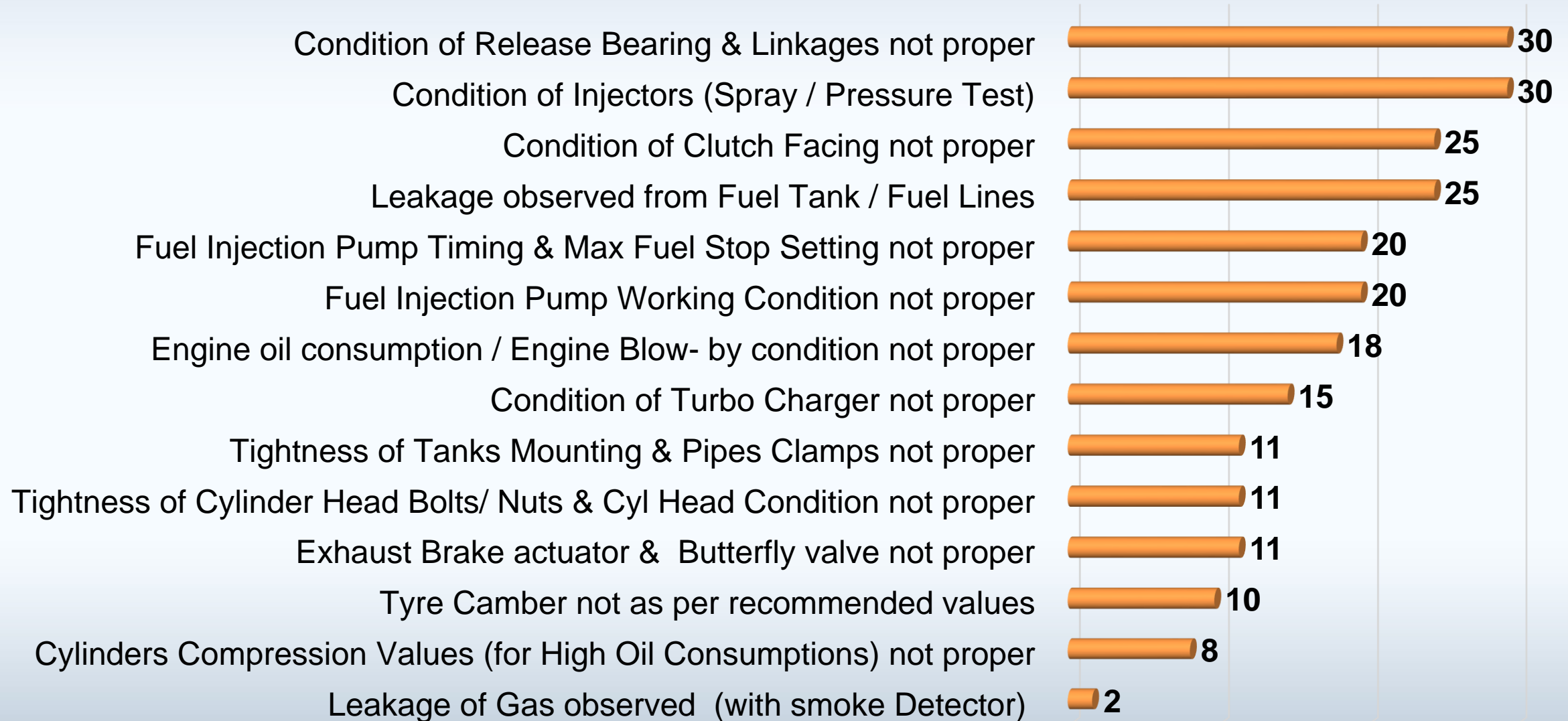
# Level-II Observations

**% of Buses Having Defects (Bus Checked – 61/293)**



# Level-II Observations

**% of Buses Having Defects (Bus Checked – 61/293)**





# Driver Training Program

One day classroom training

- Motivational Training
- Presentation on eco-driving techniques



# Eco-Driving Techniques

**Bus Starting**

**Accelerator  
Use**

**Gear Shifting**

**Proper  
Braking**

**Concentration**

**Anticipation**

# Driver Training- On-the Road

Driver Trainer Demonstrates the eco-driving technique – then drivers try and demonstrates those techniques





# Driver Follow-up Monitoring for 3 weeks

Driver Trainer accompany drivers on actual route and observe driving behavior



# Weekly Follow-up Monitoring Checklist

Sr. No.	Driving Checklist
1.	Did the driver check BEFORE STARTING THE IGNITION whether the pressure in both the "AIR METERS" are correct?
2.	Did the driver keep the FEET ON THE FOOT REST NEAR ACCELERATOR?
3.	Did the driver start the bus in "IDLING" condition without pressing accelerator?
4.	Did the driver set the bus in the motion using FIRST GEAR WITHOUT ACCELERATOR?
5.	Did the driver use SECOND GEAR for driving up to a speed of 20kmph and keep the ACCELERATOR at 1/4th position?
6.	Did the driver use THIRD GEAR for driving up to a speed of 30kmph and keep the ACCELERATOR at 1/2 position?

Sr. No.	Driving Checklist
7.	Did the driver use FOURTH GEAR for driving up to a speed of 40kmph and keep the ACCELERATOR at 3/4 position?
8.	Did the driver use FIFTH GEAR for driving at TOP SPEED and keep the ACCELERATOR in FULL position?
9.	Depending upon road or traffic condition, did the driver use the POWERPOINT POSITION on the ACCELERATOR when driving at maximum speed?
10.	Did the driver use his/ her TOES for PRESSING the ACCELERATOR?
11.	Did the driver REMOVE THE FEET FROM THE ACCELERATOR 100 meters BEFORE the stoppage point such as bus stops, traffic signals etc. and for slowing down at speed breakers and turnings?
12.	Did the driver DRIVE WITHOUT PRESSURE AND WITH CONCENTRATION?



# Driving Behavior Observations

S. No.	Driving Flaw (Targeted drivers 294)	% of Drivers Committing Flaw		
		1 <sup>st</sup> Week Follow-up	2 <sup>nd</sup> Week Follow-up	3 <sup>rd</sup> Week Follow-up
1	The driver did not use his/ her TOES for PRESSING the ACCELERATOR?	42%	11%	7%
2	The driver did not REMOVE THE FOOT FROM THE ACCELERATOR 100 meters BEFORE the stoppage point such as bus stops, traffic signals etc. and for slowing down at speed breakers and turnings?	27%	11%	6%
3	The driver did not keep the Foot ON THE FOOT REST NEAR ACCELERATOR?	26%	10%	3%
4	The driver did not set the bus in the motion using FIRST GEAR WITHOUT ACCELERATOR?	26%	21%	8%
5	The driver did not start the bus in "IDLING" condition without pressing accelerator?	26%	11%	3%
6	The driver did not use the FOURTH GEAR for driving upto a speed of 40kmph and did not keep the ACCELERATOR at 3/4 position?	24%	14%	4%

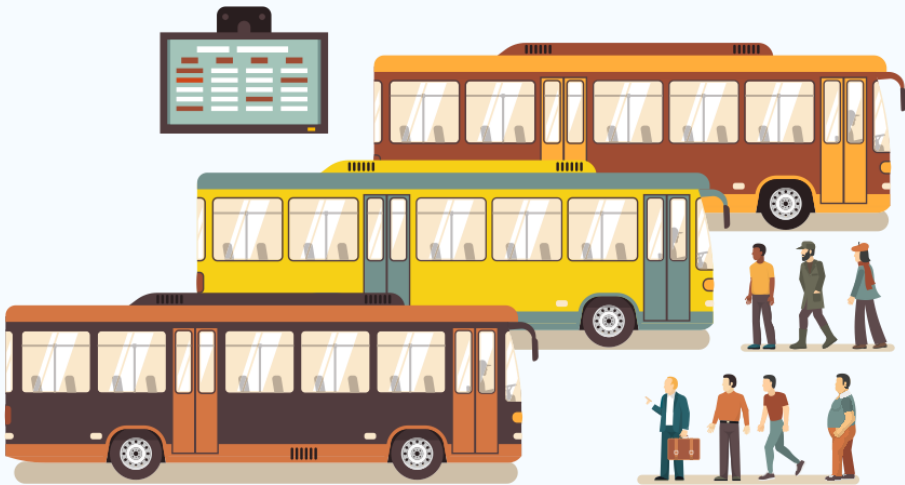
# Driving Behavior Observations

S. No.	Driving Flaw (Targeted drivers 294)	% of Drivers Committing Flaw		
		1 <sup>st</sup> Week Follow-up	2 <sup>nd</sup> Week Follow-up	3 <sup>rd</sup> Week Follow-up
7	The driver did not use the THIRD GEAR for driving upto a speed of 30kmph and did not keep the ACCELERATOR at 1/2 position?	22%	17%	4%
8	The driver did not use the POWERPOINT POSITION on the ACCELERATOR when driving at maximum speed?	22%	14%	7%
9	The driver did not use the SECOND GEAR for driving upto a speed of 20 kmph and did not keep the ACCELERATOR at 1/4th position?	18%	10%	5%
10	The driver did not use the FIFTH GEAR for driving at TOP SPEED and did not keep the ACCELERATOR in FULL position?	16%	10%	7%
11	The driver did not check BEFORE STARTING THE IGNITION whether the pressure in both the "AIR METERS" are correct?	8%	7%	4%
12	The driver did not DRIVE WITHOUT PRESSURE AND WITH CONCENTRATION?	6%	7%	3%

# Impact Analysis

# Program Summary

Number of Depots – 15/18



Number of Buses  
Attended – 293



Number of Drivers  
Trained – 294



# Impact Analysis- After 2 Rounds

Buses Attended Level-I Checks	Buses Attended Level-II Checks	Relative Performance Improved	% Avg. Fuel Economy Improved	Fuel Saving in Two Months	Monetary Saving in Two Months
293	61	241	12.5%	38 kl HSD 8.7 T CNG	28.6 Lac



**10 % Targeted Buses in Each Round**

**82% Buses Improved**

# Impact Analysis

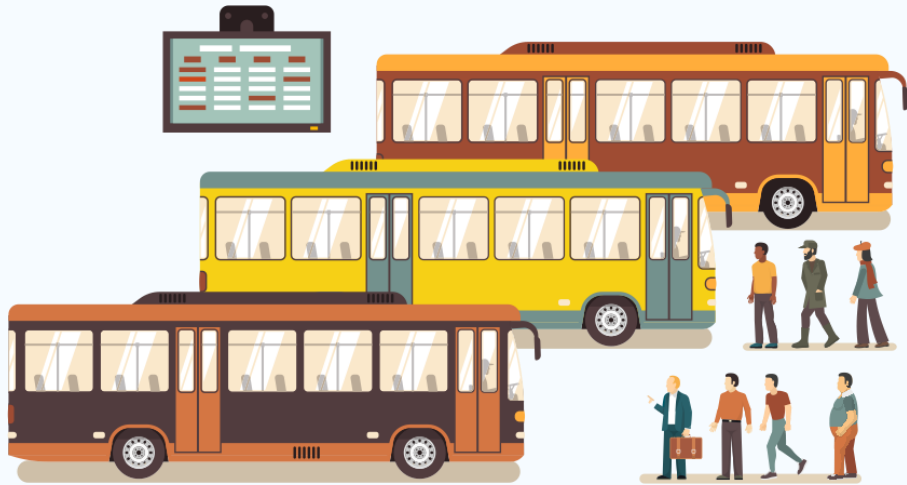
Driver Trained	Relative Performance Improved	% Avg. Fuel Economy Improved	Fuel Saving in Two Months	Monetary Saving in Two Months
294	241	12.6%	14 kl HSD 8.5 T CNG	13.2 Lac



**5 % Targeted Drivers in Each Round**

**75% Driver Improved**

# Impact Analysis on 15 Depot



**Saving in Two Months**

**80.5 KL Diesel Saved**

**52.3 Lacs Rupees Saved**

**215.7 T CO2 Emission Reduced**



2	अ. माहसुलीपासून उत्पन्न	917871	1.51	12804518	20.28	3800000	20383599	2019/4/2/88
	ब. इतर जम			38110763		20259037		

११/५/२०१९

लोकमत

# दोन महिन्यांतील स्थिती : वायुप्रदूषण घटले; उत्पन्नात दरमहा सात लाखांची वाढ वीस हजार लिटर इंधनची बचत

तानाजी पोवार।  
लोकमत न्यूज नेटवर्क

कोल्हापूर : केंद्र शासनाने जागतिक वॉकेच्या अर्धसाह्यातून कोल्हापूरच्या परिवहन विभागात (केएमटी) 'पीसीआरए' योजना गेल्या अडीच महिन्यांपासून कार्यान्वित केली आहे. तिचा परिणामही सकारात्मक आला आहे. बसेसच्या तांत्रिक बाबींकडे लक्ष दिल्यामुळे गेल्या दोन महिन्यांत सुमारे वीस हजार लिटर इंधनाची बचत होऊन 'केएमटी'च्या उत्पन्नात दरमहा सरासरी सात लाखांची वाढ झाली आहे. त्यामुळे डबघाईला आलेल्या या परिवहन उपक्रमास ही योजना 'बुस्ट' ठरणार हे निश्चित. 'पीसीआरए' योजनेमुळे फक्त उत्पन्नातच वाढ नव्हे, तर वाहनांचे वायुप्रदूषणही कमी होण्यास मदत झाली आहे.

गेल्या अनेक वर्षांत संपूर्ण महाराष्ट्रातील शासनाची परिवहन सेवा तोंट्यात सुरु आहे. कोल्हापूर मनपाची परिवहन सेवा (केएमटी) ही त्याचाच

## 'पीसीआरए'मध्ये वाहनांची तपासणी

'पीसीआरए' या योजनेमध्ये बसेसचे सूक्ष्म निरीक्षण करून त्यावर उपाययोजना केल्या जातात. टायरमध्ये हवेचा दाब, इंजिन वॉल्व्सेटिंग तपासणीसह एअर फिल्टर, डिझेल, सायलेन्सर, एअर प्रेशर यांचे लिकेज शोधले जाते; तर बॅटरीची अवस्था, फिल्टर वेळेवर बदलणे, इंधन भरताना येवही वाया न घालविणे, आदी २० बाबींकडे गांभीर्यनि पाहिले जाते.

एक भाग आहे. 'केएमटी'लाही दरमहा तोंट्याला सामोरे जावे लागते. सद्यःस्थितीत केएमटीला सुमारे साडेआठ ते नऊ लाख रुपयांपर्यंत उत्पन्न मिळत आहे. या उत्पन्नात वाढ करण्यासाठी 'पीसीआरए' योजना लागू केली. त्यासाठी ऑक्टोबर २०१८ पासूनही प्रत्येक बसेसचे सूक्ष्म निरीक्षण करून तिच्यातील तांत्रिक दोष दूर करण्यासाठी पेट्रोलियम कॉन्झर्व्हेशन



'केएमटी' सुसाट : भाग १

129  
'केएमटी'च्या एकूण बसेस

दैनंदिन माहिती

106  
मार्गावर धावतात

24  
हजार कि.मी. रोजची धाव

08 लाख 50 हजार  
सरासरी रोजचे उत्पन्न

## उत्पन्नात वाढ, डिझेलची बचत

◆ मार्च : ६ लाख ९५ हजार रुपये (डिझेल : १० हजार ५६० लिटर बचत)

◆ एप्रिल : ५ लाख ९८ हजार रुपये (डिझेल : ९ हजार लिटर बचत) (निवडणुकीमुळे प्रवाशांचा फटका)



## पाच टक्के जादा प्रगती

'पीसीआरए'मुळे बसेसच्या इंजिनमधील तांत्रिक दोष कमी झाले. परिणामी, बसेसमध्ये सुमारे पाच टक्के जादा प्रगती झाल्याचे दिसून आले आहे.

अँड रिसर्च असोसिएशनचे वरिष्ठ तांत्रिक सल्लागार बी. एस. राजे, सल्लागार शिवाजी जाधव आणि केएमटी कार्यशाळा व्यवस्थापक प्रतापराय भोसले यांनी प्रयत्न करून केएमटीच्या प्रत्येक कर्मचारी, चालक, वाहक यांना 'पीसीआरए'चे प्रशिक्षण दिले. त्याद्वारे ही योजना कार्यान्वित केली आहे. विशेष म्हणजे, सरकारी वाहनांचे प्रदूषण कमी करण्याच्या

उद्देशाने ही 'पीसीआरए' योजना आणली आहे. ऑक्टोबर २०१८ पासून प्रत्येक बसेसमधील तांत्रिक बाबींचे सूक्ष्म निरीक्षण करून त्यातील दोष कमी करण्याचा प्रयत्न केला जात आहे. त्यासाठी 'फ्लीट' नावाचे सॉफ्टवेअर तयार करून त्याद्वारे टप्प्याटप्प्याने बसेसच्या कार्यपद्धतीत बदल केला. त्यातून गेल्या दोन महिन्यांपूर्वी सर्व

बसेसमधील आणि चालकांच्या कौशल्यातील दोषही कमी करण्यास मदत झाली. त्याचा परिणामही सकारात्मक दिसून आला आहे. या 'पीसीआरए'मुळे प्रत्येक बसेसचे वायुप्रदूषण कमी झाल्याचे दिसून येते. तर दरमहा डिझेलची बचत होत आहे. परिणामी केएमटीच्या उत्पन्नात खर्च बचवता दरमहा सुमारे सात लाखांचे भर पडत आहे.

# Challenges Faced

- Some depots are hiring drivers on ad-hoc basis, so at times targeted drivers could not complete training program.
- Data maintained by the depot is not in standard format.
- Due to operational constraints buses/drivers could not be made available during working hours.
- Due to various constraints depot delayed in attending maintenance issues
- Some Depots do not have practice of daily topping of fuel tank
- Depot management is occupied with routine operations

# Lessons Learnt

- ✓ Modification of preventive bus maintenance schedules has been suggested as per Level-I & Level-II observations.
- ✓ Corrective actions, for faults identified in buses and skill deficiency in drivers observed, should be replicated in all buses/drivers.
- ✓ Depot should continue training and follow-up monitoring to reinforce eco-driving techniques amongst drivers.
- ✓ Depot should strengthen data recording and analysis





